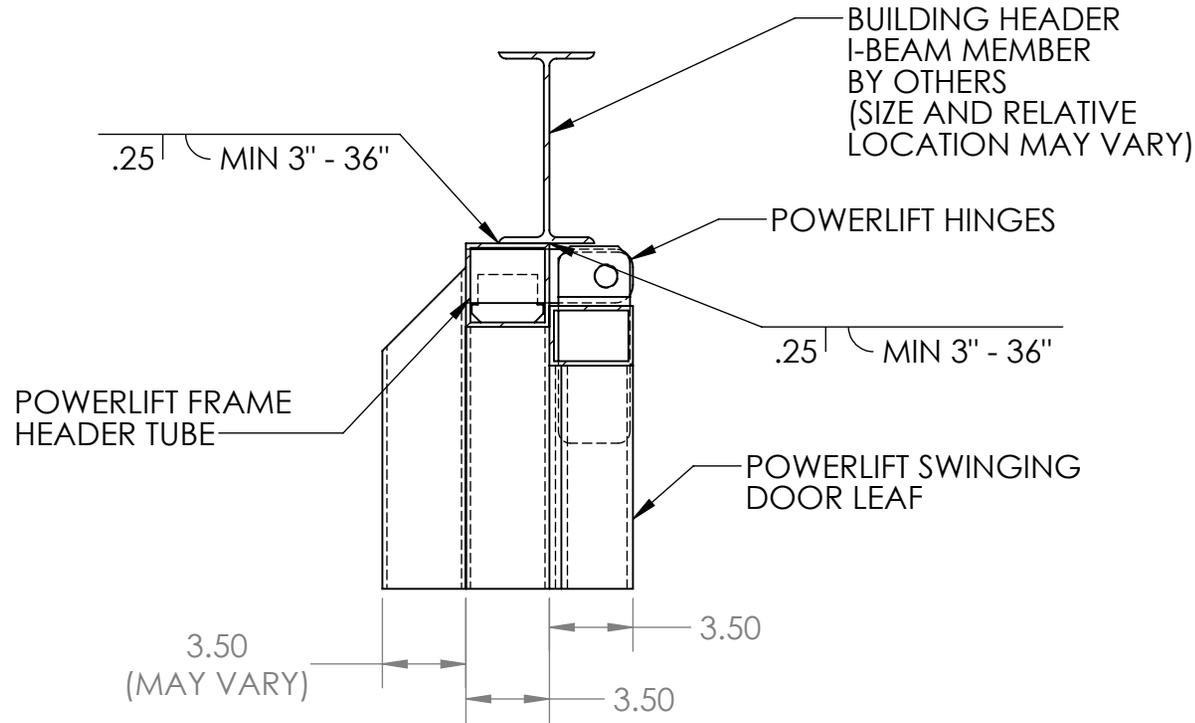
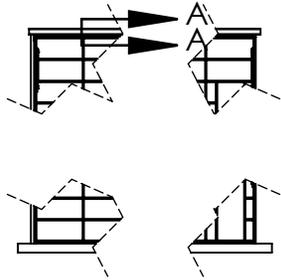


Tuesday, July 27, 2021 12:49:22 PM

POWERLIFT JUNIOR HEAD DETAIL (I-BEAM BUILDING HEAD MEMBER)



SECTION A-A
SCALE 1 : 8

PROPRIETARY AND CONFIDENTIAL

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14. 5-2009			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

Part Number	N/A	
TITLE:	I-Beam Jamb and Header	
SIZE	Door Type(s)	REV
A	Junior	A
SCALE: 1:25	WEIGHT:	SHEET 1 OF 3

B

B

A

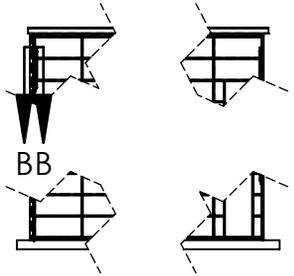
A

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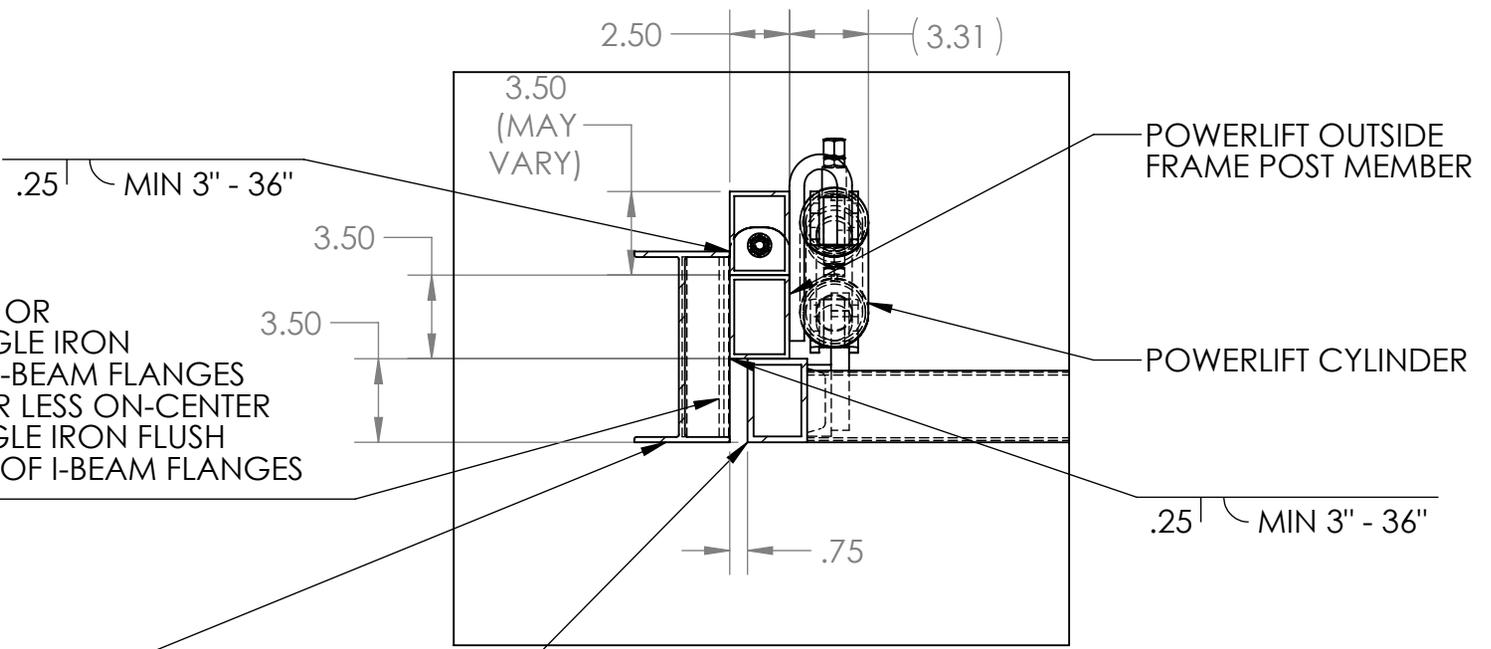
POWERLIFT JUNIOR JAMB DETAIL (I-BEAM BUILDING JAMB MEMBER)

B

B



BB



2" X 2" X 1/4" OR LARGER ANGLE IRON WELDED TO I-BEAM FLANGES EVERY 24" OR LESS ON-CENTER FLAT OF ANGLE IRON FLUSH WITH EDGES OF I-BEAM FLANGES (BY OTHERS)

POWERLIFT OUTSIDE FRAME POST MEMBER

POWERLIFT CYLINDER

.25" MIN 3" - 36"

BUILDING JAMB I-BEAM MEMBER BY OTHERS (SIZE AND RELATIVE LOCATION MAY VARY)

POWERLIFT OUTSIDE DOOR LEG MEMBER

SECTION B-B
SCALE 1 : 8

A

A

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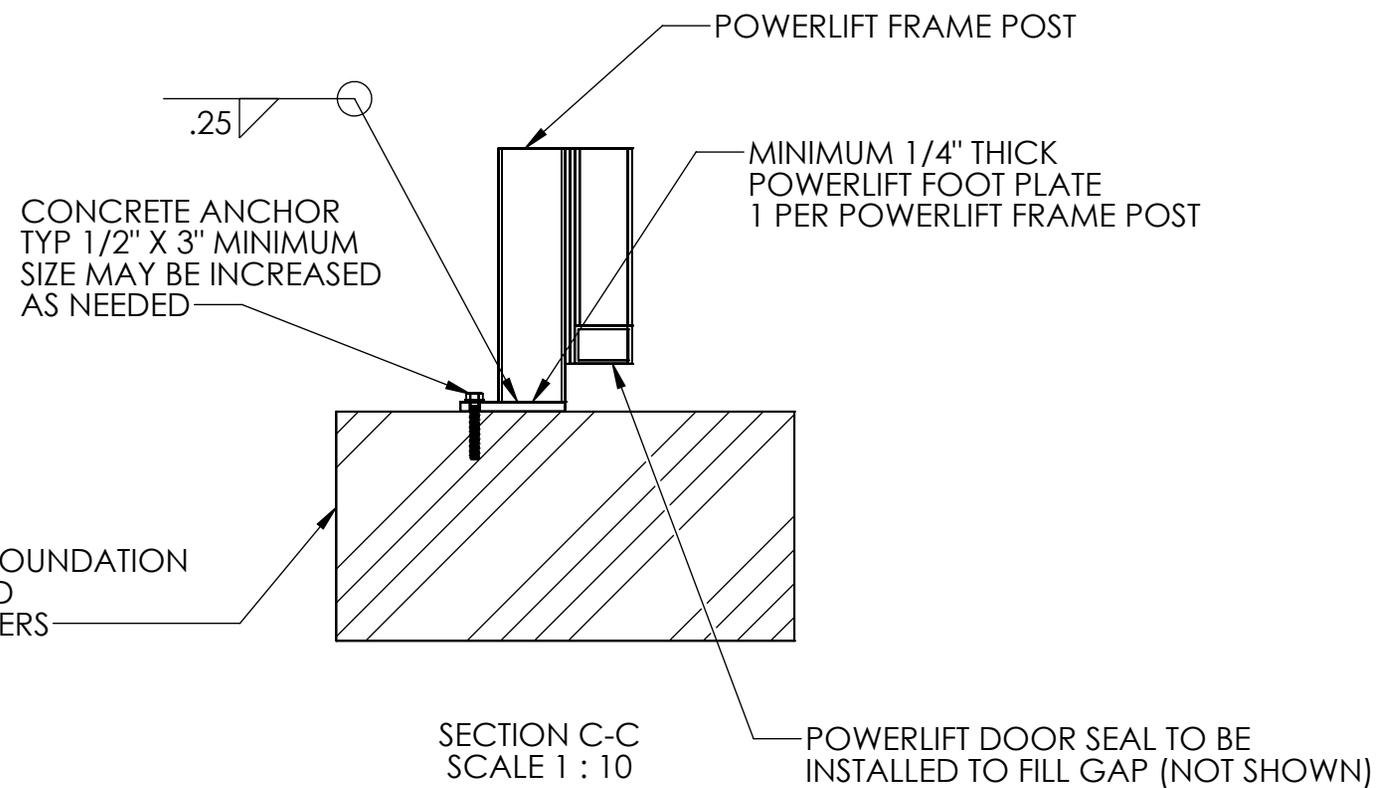
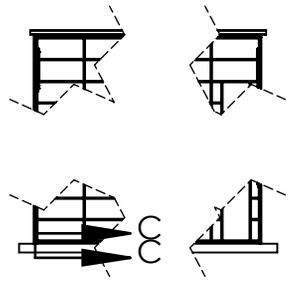
		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14. 5-2009	CHECKED	
		MATERIAL	ENG APPR.	
		FINISH	MFG APPR.	
			Q.A.	
			COMMENTS:	
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

Part Number	N/A	
TITLE:	I-Beam Jamb and Header	
SIZE	Door Type(s)	REV
A	Junior	A
SCALE: 1:25	WEIGHT:	SHEET 2 OF 3



Tuesday, July 27, 2021 12:49:22 PM

POWERLIFT JUNIOR SILL DETAIL



CONCRETE/REBAR FOUNDATION TO BE SPECIFIED AND COMPLETED BY OTHERS

SECTION C-C
SCALE 1 : 10

B

B

A

A

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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14. 5-2009			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

Part Number	N/A	
TITLE:	I-Beam Jamb and Header	
SIZE	Door Type(s)	REV
A	Junior	A
SCALE: 1:25	WEIGHT:	SHEET 3 OF 3